

Date: Friday, 8/10/2007 11:00:52 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET HINGE
Job Number : 33871	
Estimate Number : 10903	
P.O. Number : N/A	Part Number : D33281
This Issue : 8/10/2007 S.O. No. : N/A	Drawing Number : D3328 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B
Previous Run : 32846	Material : N/A
Written By : <u>07-08-10</u>	Due Date : 8/17/2007 Qty: 50 Um: Each
Checked & Approved By : _____	
Comment : Est. A 05.02.09 New issue KJ/JLM	
Est. rev B 06.07.17 waterjet EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S125	1010-1025 sheet .125
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Comment: Qty.: 0.0252 sf(s)/Unit Total : 1.2600 sf(s)
 1010-1025 sheet .125
 batch: M105084

SAD 07/08/12

2.0	WATER JET	FLOW WATER JET
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Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 FLOW WATER JET
 1-Cut as per Dwg D3328
 Dwg Rev: B
 Prog Rev: B

2-Deburr if necessary

SAD 07/08/12

50

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/12

50

4.0	QC8	SECOND CHECK
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Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
 SECOND CHECK

Er 07/08/13

counter (x50)

Date: Friday, 8/10/2007 11:00:52 AM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 33871

Part Number: D33281

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs
SMALL & MEDIUM FAB RESOURCE 1
Deburr

ml 07/08/21

(XSD)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs
PACKAGING RESOURCE #1
Identify and Stock
Location: _____

ep 07/08/21 (50)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
FINAL INSPECTION/W/O RELEASE

D 07/08/21

(50)

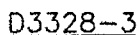
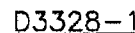
Job Completion



U 07.08.21



65-04-2877



1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK)
(DART REF. M1010S-S10GA)

2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015

3) ALL DIMENSIONS ARE IN INCHES

4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

